

3.1 RADPAK Vertical Bagger model RM-32ACD for Standup pouches, including:

- Machine works in intermittent motion
- Heat-stabile sealing jaws for PP, laminate film
- Two side belts for film transport
- 1 forming tube for Standup bags included
- Each stand up bag height requires a new forming tube
- Allen Bradley PLC
- Touch screen AB HMI 10" equipped with auto-diagnostic with alarms for operator, mounted on swing arm
- US patent for easy vertical seal and hole punch unit outside adjustment
- SICK photocell with microprocessor, for fast learning of marker color contrast
- Pneumatic equipment Festo, 12 [mm] connection
- Automatic film tracking on the forming tube collar – system equipped with 2 SICK photocells and AC micro-step drive
- Fast film connecting system during film change
- SEW AC drives
- Automatic film unwinding system with stretching bar equipped with analog sensor for constant film tension
- Pneumatic mounting shaft for reel change – easy tools free
- Full plexi doors with safety switches
- Ethernet connection
- Short outtake conveyor under sealing jaws, blue belt
- UL Standards
- Contact parts with product made from stainless steel
- Construction Stainless Steel
- Low Pressure Washdown

Stand Up bag dimensions [mm]	
Width min/max	120/250
Length min/max	170/280
Base min/max	50/85
Film roll	
max roll OD	600
max film width	650
Internal diameter of the film roll	75